

ICS Performance Guarantee Durabilty Chart - Solvent Printed Digital Inkjet Printer Graphics (chart 1)

Reference Avery Dennison Graphics ICS Performance Guarantee (Terms & Conditions) for details

Expected Durability in Years, vertical exposure zone 1¹

Reference Product Data sheet for recommended applications

	OEM	Epsoi	ı			Epson SC-30760, SC-70670				Epson							
	Model	SC-40 SC-80	0600, S	C-606	00,					GS6000							
	Ink	GS3				GS2, GSx				GS	GS						
MPI	DOL	Outdoor	Vehicles	Marine	Indoor	Outdoor	Vehicles	Marine	Indoor	Outdoor	Vehicles	Marine	Indoor				
1105, 1106HTEZ	1060 Max, 1360 Max	5	5	3	8	4	4	2	6	3	3	1	6				
	1000Z Series	5	5	3	8	4	4	2	6	3	3	1	6				
	1300Z, 1460Z Series	4	4	3	7	4	4	2	7	3	3	1	5				
	<u>6040</u>	2	2	2	2	2	2	2	2	2	2	1	2				
	<u>6460*</u>	5/3	5/3	3	8	4/2	4/2	2	6	3/1	3/1	1	5				
<u>1405</u>	<u>6460*</u>	5/3	5/3	3	8	5/3	5/3	3	8	3/1	3/1	3	8				
2050, 2105 EZ,	1060 Max, 1360 Max	5	5	-	5	4	4	-	4	3	3	-	3				
2050, 2105 EZ, 2105 EZRS, 2120, 2126 HTEZ, 2900, 2902, 2903, 2903 EZ, 2929, 2922, 2923, 2923 EZ	1000Z Series	5	5	-	5	4	4	_	4	3	3	-	3				
	1300Z, 1460Z Series	4	4	_	4	4	4	-	4	3	3	_	3				
	2000 Series	3	3	_	3	3	3	_	3	3	3	_	3				
	3000 Series, 6040	2	2	_	2	2	2	_	2	2	2	_	2				
3300, 3320, 3303, 3323, 3302, 3322	1060 Max, 1360 Max, 1000Z, 1300Z, 1400Z, 2000 Series	3	3	_	3	3	3	-	3	3	3	_	3				
	3000 Series, 6040	2	2	_	2	2	2	_	2	2	2	-	2				
2610, 2611 Wall Film	1060 Max, 1360 Max, 1000Z, 1300Z, 1400Z, 2000 Series	3	3	-	3	3	3	-	3	3	3	-	3				
	3000 Series, 6040	2	2	-	2	2	2	-	2	2	2	-	2				
2630 & 2631 Wall Film	Unprotected	-	_	_	2	-	-	-	2	_	-	_	2				



ICS Performance Guarantee Durabilty Chart

- Solvent Printed Digital Inkjet Printer Graphics (chart 1)

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Expected Durability in Years, vertical exposure zone 11

Reference Product Data sheet for recommended applications

	OEM	Epson SC-40600, SC-60600, SC-80600				Epson SC-30760, SC-70670				Epson						
	Model									GS6000						
	Ink	GS3				GS2, GSx				GS						
MPI	DOL	Outdoor	Vehicles	Marine	Indoor	Outdoor	Vehicles	Marine	Indoor	Outdoor	Vehicles	Marine	Indoor			
2121 Transit Vinyl, 2921, 2921 EZ	1060 Max, 1360, Max, 1000Z, 1300Z, 1400Z, 2000, 3000 Series, 6040	1	1	-	1	1	1	-	1	1	1	-	1			
2528 (50/50) 2728 (65/35)	1360 Optically Clear	1	1	-	2	1	1	-	2	1	1	-	2			
<u>V8000, V4000</u>	1060 Max, 1360 Max	5	5	3	8	4	4	2	6	5	5	3	8			
	1000Z Series	5	5	3	8	4	4	2	6	5	5	3	8			
	1300Z, 1460Z Series	4	4	3	7	4	4	2	7	4	4	3	7			

^{*}DOL6460 when there are two numbers separated by a slash the first number designates vertical durabiltiy and the second number designates horizontal durabiltiy.

NOTES:

- -If the stated durability of an approved allied component (ink, qualified clear coat) differs from that of the Avery Dennison material the finished graphics will be warranted for a period equal to the stated durability of the least durable component.
- -This is an expected durability only. The printer maintains the ultimate responsibility for proper processing, ink drying, and print quality
- -Unless othewise stated, there is no expectation of durability for white, metallic, orange and green inks.

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NOTES for Epson SC-40600, SC-60600 & SC-80600 solvent inkjet printers with UltraChome GS3 ink

- -Epson UltraChrome GS3 inks can be laminated after a 6 hour dwell period when properly ventilated
- -Maximum durability for Red inks is 5 years, zone 1 vertical
- -Maximum durability for Orange inks is 3 years, zone 1 vertical

¹Zone 1 vertical exposure: Instructional Bulletin # 1.30 for durability guidelines. Unless otherwise stated, horizontal applications do not have any expectations of durability and Avery Dennison shall have no liability with respect to such installations. The exposure of films in the horizontal position voids any performance expectations as outlined in appropriate Product Data Bulletins and Instructional Bulletins. Films may retain legibility, but will not provide published Expected Durability for gloss, color retention, chalking, and overall aesthetic performance.